



SAFETY DATA SHEET

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name: 323

Product type: contact cement

Restriction of use: None identified

Company Address: Precision Adhesives and Chemicals
131 Brown Street
Yatesville, PA 18640

Telephone numbers: 570-654-6735

Transport Emergency phone: Chemtrec 800-424-9300

Medical Emergency phone: Poison Control Center 1.877.671.4608

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture:

Flammable liquids (Category 2)

Acute toxicity, Inhalation (Category 4)

Skin irritation (Category 2)

Eye irritation (Category 2A)

Reproductive toxicity (Category 2)

Specific target organ toxicity - single exposure (Category 2)

Specific target organ toxicity - single exposure (Category 3)

Aspiration hazard (Category 1)

Acute aquatic toxicity (Category 4)

Signal Word: Danger

Hazard Statements:

H225: Highly flammable liquid and vapor.

H304: May be fatal if swallowed and enters airways.

H315: Causes skin irritation.

H319: Causes serious eye irritation.

H332: Harmful if inhaled.

H336: May cause drowsiness or dizziness.

H361: Suspected of damaging fertility or the unborn child.

H371: May cause damage to organs.

H401: Toxic to aquatic life.

Pictograms:**Precautionary Statements:**

P210: Keep away from heat / sparks / open flames /hot surfaces. No smoking.

P260: Do not breathe dust / fume / gas / mist / vapors / spray.

P281: Use personal protective equipment as required.

P301 + P310: IF SWALLOWED: Immediately call a POISON CENTER or doctor / physician.

P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P331: Do NOT induce vomiting

Hazards not otherwise classified:

EUH 066 Repeated exposure may cause skin dryness or cracking.

SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component	C.A.S. #	Percentage
Toluene	108-88-3	15-30
Hexane	110-54-3	20-60
Acetone	67-64-1	15-50
Methyl ethyl ketone	78-93-3	1-10

SECTION 4: FIRST-AID MEASURES**SIGNS AND SYMPTOMS OF EXPOSURE:**

Eyes: Irritation

Skin: Irritation

Inhalation: dizziness, drowsiness, nausea

FIRST AID & EMERGENCY PROCEDURES:

Eyes: Immediately flush with plenty of water for at least 15 minutes, lifting eyelids occasionally during flushing to facilitate irrigation. Seek medical attention.

Skin: Immediately wash skin with soap and water. Remove contaminated clothing. Seek medical attention if irritation persists.

Inhalation: Remove to fresh air. If breathing is difficult, seek medical attention.

Ingestion: Take immediately to hospital or physician.

SECTION 5: FIRE FIGHTING MEASURES

Flash Point(Method Used): 0°F(TCC)

Explosive Limits: LEL 1.2 - UEL 7.0

Extinguishing Media: Dry Chemical, Carbon Dioxide, Foam, Water Spray.

Special Fire Fighting Procedures: Wear self-contained breathing apparatus and full protective clothing. Water may be used to cool fire-exposed containers.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Soak up with absorbent material, remove to a chemical disposal area. Enclose with diking material to prevent seepage into any natural bodies of water. Absorb residue and dispose of all waste according to all local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

Use only with adequate ventilation. Avoid contact with eyes, skin and clothing. Keep container closed when not in use. Do not breath gas/fumes/vapor/spray. Wash thoroughly after handling. Do not store above 100° F.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

Hazardous Component	C.A.S. #	ACGIH TWA/ppm	ACGIH STEL/ppm	OSHA TWA/ppm	Sara Title III
Acetone	67-64-1	750	1000	1000	Yes
Hexane	110-54-3	50		50	Yes
Toluene	108-88-3	50		100	Yes
M.E.K.	78-93-3	200		200	Yes

Respiratory Protection: The use of respiratory protection depends on vapor concentration above the time-weighted TLV. Use a respirator/gas mask with appropriate cartridges and canister (NIOSH approved) or supplied air equipment, depending on airborne concentration.

Ventilation: General mechanical ventilation may be sufficient to keep product vapor concentrations within specified time-weighted TLV ranges. If general ventilation proves inadequate to maintain safe vapor concentrations, supplemental local exhaust may be required if vapor concentrations cannot be reduced to below the TLV by ventilation.

Protective Gloves: The use of gloves which are impermeable to the specific material handled is advised to prevent skin irritation and absorption.

Other Protective Clothing or Equipment: Safety glasses, chemical goggles and/or face shield are recommended to safeguard against potential eye contact, irritation or injury.

Special clothing is advised as good chemical handling practice. The availability of eye wash and safety showers in work areas is recommended.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point (°F): 192	Vapor Density (Air=1): 87
Specific Gravity (H ₂ O=1): 0.913	Evaporation Rate (Butyl Acetate=1): 4.9
Vapor Pressure (mmHg): 3.1	Water Solubility: N/A
% Volatile by Volume: 71	Appearance and Odor: Tan liquid, characteristic solvent odor

SECTION 10: STABILITY AND REACTIVITY

STABILITY: Stable **HAZARDOUS POLYMERIZATION:** May not occur

CONDITIONS TO AVOID: Exposure to heat, sparks, open flames, static electricity.

INCOMPATIBILITY (MATERIALS TO AVOID): Avoid contact with strong oxidizing agents, strong acids and strong alkalies.

HAZARDOUS DECOMPOSITION PRODUCTS OR BYPRODUCTS: Carbon monoxide, carbon dioxide, smoke, fumes, other unidentified toxic materials.

SECTION 11: TOXICOLOGICAL INFORMATION

Hazardous Component	C.A.S. #	ACGIH TWA/ppm	ACGIH STEL/ppm	OSHA TWA/ppm	Sara Title III
Acetone	67-64-1	750	1000	1000	Yes
Hexane	110-54-3	50		50	Yes
Toluene	108-88-3	50		100	Yes
M.E.K.	78-93-3	200		200	Yes

Signs And Symptons Of Exposure:

Eyes: Irritation Skin: Irritation Inhalation: dizziness, drowsiness, nausea

Potential Acute Health Effects:

Hazardous in case of skin contact (irritant), of eye contact (irritant), of ingestion, of inhalation.
Slightly hazardous in case of skin contact (permeator).

Potential Chronic Health Effects:

CARCINOGENIC EFFECTS: A4 (Not classifiable for human or animal.) by ACGIH, 3 (Not classifiable for human.) by IARC.

MUTAGENIC EFFECTS: Not available. TERATOGENIC EFFECTS: Not available.

DEVELOPMENTAL TOXICITY: Not available.

The substance may be toxic to blood, kidneys, the nervous system, liver, brain, central nervous system (CNS).

Repeated or prolonged exposure to the substance can produce target organs damage.

SECTION 12: ECOLOGICAL INFORMATION

Not available.

SECTION 13: DISPOSAL CONSIDERATIONS

Dispose of only in accordance with local, state, and federal rules and regulations.

SECTION 14: TRANSPORT INFORMATION

D.O.T. Shipping Name: UN1133, Adhesives, 3, PG II

HMIS Rating: Health: 2

Flammability: 3

Reactivity: 0

Contains:

	cas number
Acetone	67-64-1
Hexane	110-54-3
Toluene	108-88-3
M.E.K.	78-93-3

D.O.T. Label: Flammable liquid

SECTION 15: REGULATORY INFORMATION

Federal and State Regulations:

California prop. 65: This product contains the following ingredients for which the State of California has found to cause cancer, birth defects or other reproductive harm, which would require a warning under the statute: Toluene

California prop. 65 (no significant risk level): Toluene: 7 mg/day (value) California prop. 65 (acceptable daily intake level): Toluene: 7 mg/day (value)

California prop. 65: This product contains the following ingredients for which the State of California has found to cause birth defects which would require a warning under the statute: Toluene

Connecticut hazardous material survey.: Toluene, hexane, acetone

Illinois toxic substances disclosure to employee act: Toluene, hexane, acetone

Illinois chemical safety act: Toluene, hexane, acetone

New York release reporting list: Toluene, hexane, acetone, MEK

Rhode Island RTK hazardous substances: Toluene, hexane, acetone, MEK

Pennsylvania RTK: Toluene, hexane, acetone, MEK

Florida: Toluene, hexane, acetone

Minnesota: Toluene, hexane, acetone, MEK

Michigan critical material: Toluene, acetone

Massachusetts RTK: Toluene, hexane, acetone, MEK

Massachusetts spill list: Toluene, hexane, acetone

New Jersey: Toluene, hexane, acetone

New Jersey spill list: Toluene, hexane, acetone, MEK

Louisiana spill reporting: Toluene, hexane, acetone

California Director's List of Hazardous Substances.: Toluene, hexane, acetone, MEK

TSCA 8(b) inventory: Toluene, hexane, acetone, MEK

TSCA 8(d) H and S data reporting: Toluene, hexane, acetone, MEK: Effective date: 10/04/82; Sunset Date: 10/4/92

SARA 313 toxic chemical notification and release reporting: Toluene, hexane

CERCLA: Hazardous substances.: Toluene: 1000 lbs. (453.6 kg), Hexanes: 5000 lbs. (2268 kg)

Other Regulations:

OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200).

EINECS: This product is on the European Inventory of Existing Commercial Chemical Substances.

Other Classifications:

WHMIS (Canada):

CLASS B-2: Flammable liquid with a flash point lower than 37.8°C (100°F).

CLASS D-2A: Material causing other toxic effects (VERY TOXIC).

DSCL (EEC): R11- Highly flammable. R20- Harmful by inhalation. S16- Keep away from sources of ignition - No smoking. S25- Avoid contact with eyes. S29- Do not empty into drains. S33- Take precautionary measures against static discharges.

HMIS (U.S.A.):

Health Hazard: 2

Fire Hazard: 3

Reactivity: 0

Personal Protection: h

National Fire Protection Association (U.S.A.):

Health: 2

Flammability: 3
Reactivity: 0
Specific hazard: none

SECTION 16: OTHER INFORMATION

Updated: 1/30/18

*****SPECIAL COMMENT REGARDING ALL MATERIALS MANUFACTURED*****

All information, recommendations and suggestions appearing herein concerning our products are based upon test data believed to be reliable. However, it is the user's responsibility to determine the safety, toxicity and suitability for use of the product described herein. Since the actual use by others is beyond our control, no guarantee, expressed or implied, is made by Adhesives and Chemicals as to the effects or such use, the results to be obtained, or the safety and toxicity of the product nor does Adhesives and Chemicals assume any liability arising out of use, by others, of the product referred to herein. The information herein is not to be considered as absolutely complete since additional information may be necessary or desirable when particular or exceptional conditions or circumstances exist or because of applicable laws or government regulations.